

OFFICIAL USE
For ASC



Nibbler

JN1600

REPAIR MANUAL

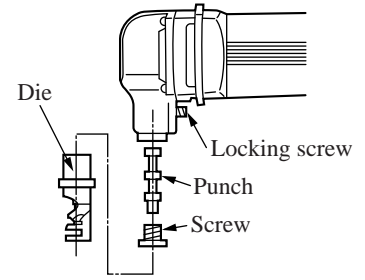


► Repair

Disassembling and assembling

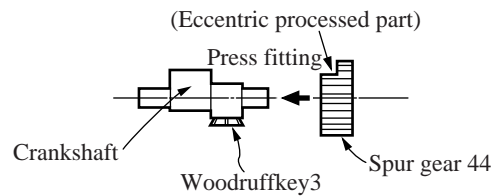
1) Changing punch and die

To take off the die, loosen the fastening screw with attached hexagon socket screw key. Secondary, pull out the punch by turning the screw counterclockwise with a wrench (13mm). Fasten both the screw and the locking screw tightly (see the right fig.).



2) Disassembling and assembling spur gear 44 and crankshaft

Take off the gear with arbor press due to press fitting. Press fit from the eccentric processed side of the spur gear 44 when assembling (see the fig. below).



3) Assembling inside of the gear housing

Assemble the part A, and attach it into inside of the gear housing, ram first. Secondary, attach the part B and fill grease. Make sure not to drop any washer (see the fig. below).

